

Vertical ID spray machine

This machine is designed to apply adhesive or paints on metal components before moulding and specifically used for Inner diameter operations. Comes with efficient electrical as well pneumatic operating principles for smooth and fluent operations with minimum human interventions, while it consists of PLC based electrical panel.



➤ Features:

- Pneumatically operated Spraying unit.
- Electrically operated job holding & rotating units, one each for loading/unloading & spraying.
- Pneumatic movement from loading to spraying station
- The above-mentioned job holders are adjustable
- 1 Nos. of movable (Upward & Downward) Gravity feed spray gun of 19mm pipe for spraying ID of component.
- Each holder can be loaded to spray multiple jobs within this range.
- PLC based Electric Control Panel with Counter.
- Tank with stirrer one Gun cleaning unit will be Provided.

➤ **Product Parameters:**

Electrical Power Supply	415V AC, 50Hz, 2Kw
Pneumatic Air Supply	4-6 bar
Spray length	180mm
RD gun	1
Cycle time	10-12 sec
Tank with stirrer	10 Liters
Job sizes	25mm to 100mm
Cubic Feet per Minute (CFM)	6